



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 178140



Part No: D4775-041

Job Qty: 5 ea **DAS**
21
9-89

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1	DAS	JUL 19 2018
110	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-5	5	AUG 21 2018
120	Small Fab	5 pcs	6/8/18	6/8/18	0.00	2.07	Small Fab-7	1-89	DAS
130	QC	5 pcs	6/8/18	6/8/18	0.00	0.00	QC5		38
140	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	St37	DAS
150	QC21-SA	5 Ea	6/8/18	6/8/18	0.00	0.00	QC21	6	AUG 24 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: _____ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	12 10 Ea (2 ea)	90-Start up Operation	5078251
D4775-1	Strut Tube	6 5 Ea (1 ea)	90-Start up Operation	5083573
D4776-1	Basket Strut Clevis	6 5 Ea (1 ea)	90-Start up Operation	5090394x1 5091738x5
D4776-5	Spacer	24 20 Ea (4 ea)	90-Start up Operation	5090210x12
D4777-1	Rod End Bearing	6 5 Ea (1 ea)	90-Start up Operation	5084079
MS21042L3	Nut	12 10 Ea (2 ea)	90-Start up Operation	5078162
MS21209-F615	Heli-Coil	6 5 Ea (1 ea)	90-Start up Operation	5077809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	12 10	126	0
	D4775-1	6 5	21	0
	D4776-1	6 5	8	0
	D4776-5	24 20	80	0
	D4777-1	6 5	30	0
	MS21042L3	12 10	1,322	0
	MS21209-F615	6 5	123	0

Part Specifications

Specifications could not be found.

4501

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																									
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																									
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			Lead hand / Supervisor Approval Verification																																																										
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